

Cloisite® 25A

Attachment H

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CLOISITE® 25A**TYPICAL PHYSICAL PROPERTIES BULLETIN****Description:**

Cloisite® 25A is a natural montmorillonite modified with a quaternary ammonium salt.



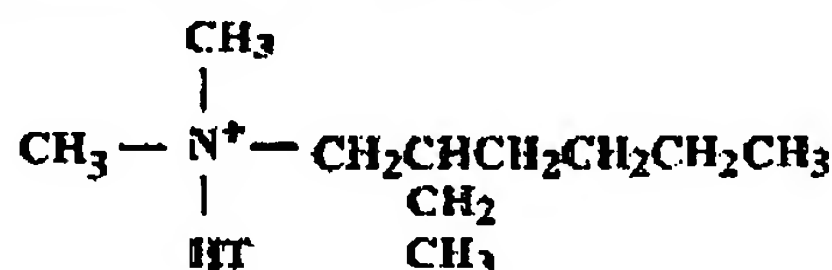
Commercially available in the USA only

Designed Used:

Cloisite® 25A is an additive for plastics to improve various plastic physical properties, such as reinforcement, HDT, CLTE and barrier.

Typical Properties:

Treatment/Properties:	Organic Modifier (1)	Modifier Concentration	% Moisture	% Weight Loss on Ignition
Cloisite® 25A	2MHTL8	95 meq/100g clay	< 2%	34%



Where HT is Hydrogenated Tallow (~65% C18; ~30% C16; ~5% C14)
Anion: methyl sulfate

(1) 2MHTL8: dimethyl, hydrogenated tallow, 2-ethylhexyl quaternary ammonium

Typical Dry Particle Sizes: (microns, by volume)

10% less than:	50% less than:	90% less than:
2μ	6μ	13μ

Color: Off White

Density:

Loose Bulk, lbs/ft ³	Packed Bulk, lbs/ft ³	Specific Gravity, g/cc
12.08	20.48	1.87

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X Ray Results: $d_{001} = 18.6 \text{ \AA}$

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